

COLD ROLLED COILS
COILS LAMINATI A FREDDO

PRODUCT RANGE <i>Gamma produttiva</i>			
thickness mm	width mm		
	1000	1250	1500
0,8	•	•	•
1,0	•	•	•
1,2	•	•	•
1,5	•	•	•
2,0	•	•	•
2,5	•	•	•
3,0	•	•	•
4,0	•	•	•
5,0	•	•	•



MANUFACTURING STANDARD <i>Norma di fabbricazione</i>	FINISH <i>Finitura</i>	PRODUCT DESIGNATION <i>Designazione prodotto</i>	GRADE <i>Qualità</i>			
EN 10088-2 ASTM A240, A480	2B Cold rolled and skinpassed <i>Laminato a freddo e skinpassato</i>	Stainless steel flat products for general purposes <i>Acciai inossidabili piani per impieghi generali</i>	Austenitic	<i>Austenitici</i>	Ferritic	<i>Ferritici</i>
			EN	AISI	EN	AISI
			1.4301	304	1.4016	430
			1.4307	304L	1.4512	409LI
			1.4541	321	1.4510	439L
			1.4404	316L	1.4509	441
1.4571	316Ti	1.4521	444			
EN 10088-4 (CE marking)	2B Cold rolled and skinpassed <i>Laminato a freddo e skinpassato</i>	Stainless steel flat products for construction purposes <i>Acciai inossidabili piani per impieghi strutturali</i>	Austenitic	<i>Austenitici</i>	Ferritic	<i>Ferritici</i>
			EN	AISI	EN	AISI
			1.4301	304	1.4016	430
			1.4307	304L	1.4512	409LI
			1.4541	321	1.4510	439L
			1.4404	316L	1.4509	441
1.4571	316Ti	1.4521	444			
EN 10028-7 ASTM A240, A480 (AD 2000 W2/W10) (PED 2014/68/EU)	2B Cold rolled and skinpassed <i>Laminato a freddo e skinpassato</i>	Stainless steel flat products for pressure purposes <i>Acciai inossidabili piani per recipienti a pressione</i>	Austenitic	<i>Austenitici</i>		
			EN	AISI		
			1.4301	304		
			1.4307	304L		
			1.4541	321		
			1.4404	316L		
1.4571	316Ti					

Supply conditions - Condizioni di fornitura

- Dimensional tolerances according to EN ISO 9445-2 (and other equivalent international norms)
Tolleranze dimensionali secondo norma EN ISO 9445-2 (e altre norme internazionali equivalenti)
- Special tolerances upon request *Tolleranze speciali su richiesta*
- Full or weight reduced coils *Coils a peso pieno o ridotto*
- Slitted edges or mill edges *Rifilati o con bordi grezzi*
- Control documents 2.2, 3.1, 3.2 according to EN 10204
Documenti di controllo 2.2, 3.1, 3.2 secondo norma EN 10204

NEW GRADE
FOR EN 1.4571
AISI 316Ti

2B FINISH thickness 1.5 - 3 mm
1D FINISH thickness 3 - 10 mm
width 1000, 1250, 1500 mm

2 cold rolling lines

2 skinpass lines

300,000 t/y
manufacturing capacity

product: cold rolled coils 2B finish and 1D finish

thickness: 0.8/5.0 mm

width: up to 1500 mm

max weight: 30 t